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SUBJECT MANUFACTURED METAL BUILDING SURVEY

INSTRUCTIONS:

- 1. <u>Always attempt to obtain as—built plans</u> before resorting to this survey. Verify with the building owner, and the authority having jurisdiction that plans are not available.
- 1.1. If plans are available, obtain a PDF or photograph every page.
- 2. Tools you will need: calipers, a tape measure, access/reach to the underside and topside of the roof
- 3. Completely fill out the survey forms. Incomplete forms will delay our analysis and will be sent back to be completed. Mark non-applicable fields as 'N/A'
- 4. PHOTOS ARE REQUIRED. (See photo checklist below.) The lack of photos will delay our analysis and will be requested if missing.

| <u>Bl</u> | BUILDING SITE INFORMATION: | |
|-----------|--|-----------|
| Pr | Project Name: Address: | |
| Ci | City: State/Zip: | |
| Ві | Building Manufacturer: | |
| m | Many steel buildings will have a placard listing the manufacturer somewhere on the building. Some manufacturers are: Ameribuilt, Butler, Canam, Ceco, Chief, Clearspan, Metallic, Rhino, Rigid, Star, Worldwide, amany more. | and |
| Pł | PHOTO CHECKLIST: (All photos listed below are required.) | |
| | Photos showing the underside of the roof and any hanging items (heaters, sprinkler pipes, lights, ductory Photos showing the steel building framing Photos showing the framing from a distance Photos showing the purlins and their attachment to the frames Photos showing any additional supports such as interior columns Photos of any damaged framing | ts, etc) |
| P.A | PANEL LAYOUT: | |
| | ☐ Clearly identify the connection type and spacing. | |
| FF | FRAMING CONDITION: | |
| | Check the boxes below for any observed damage to the structure. If damage was observed, please describe provide photos of the damage. | below and |
| | ☐ Bent steel ☐ Visible Sagging ☐ Loose or missing bolts/anchors | |
| If | | ge 1 of 8 |



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SUBJECT MANUFACTURED METAL BUILDING SURVEY

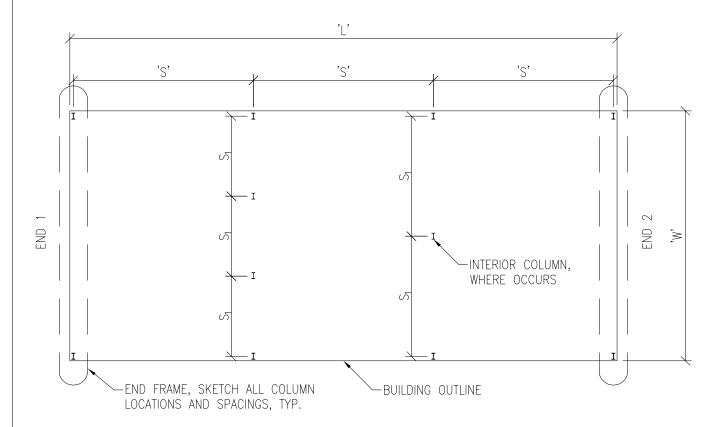
BUILDING CONFIGURATION:

| On the back of this sheet, sketch the building layo | ut, like the diagram shown below |
|---|----------------------------------|
|---|----------------------------------|

Building Length (L): _____ Building Width (W): _____

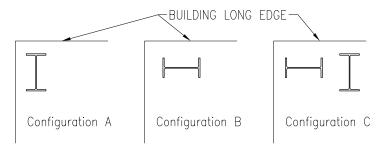
Frame Spacing (S): _____ (note any irregular spacings)

Interior Column Spacing (S₁):



END FRAME CONFIGURATION:

End Frame Configuration, End 1 (see below): _____ End Frame Configuration, End 2 (see below): _____



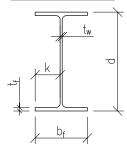


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SUBJECT MANUFACTURED METAL BUILDING SURVEY

MEASUREMENT KEY



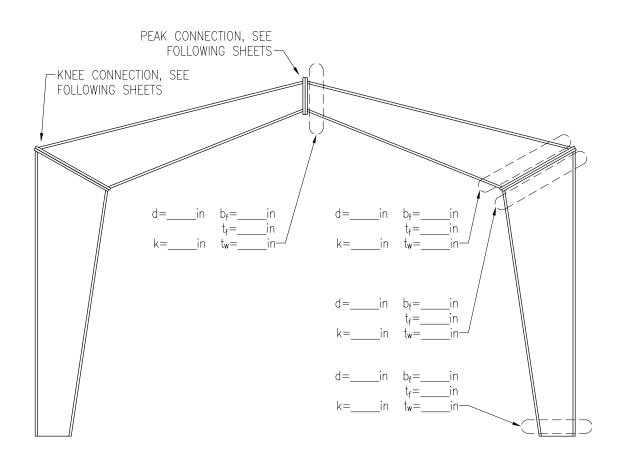
FRAME CONFIGURATION. TYPE I:

Fill out this form for each frame that has a different spacing, and the end frame. For example, if the building has all frames at the same spacing, you would fill out two frame surveys; one for all the interior frames, and one for the end frame. Mark the corresponding number on the building sketch

MEASUREMENT INSTRUCTIONS:

- 1. t_f must be measured with calipers, measuring tape will not give sufficient accuracy.
- 2. t_w usually can't be measured directly, measure b_f and k. Subtract k from bf twice to get t_w t_w = b_f -(2*K)

Frame Number: _____



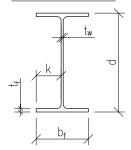


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SUBJECT MANUFACTURED METAL BUILDING SURVEY

MEASUREMENT KEY



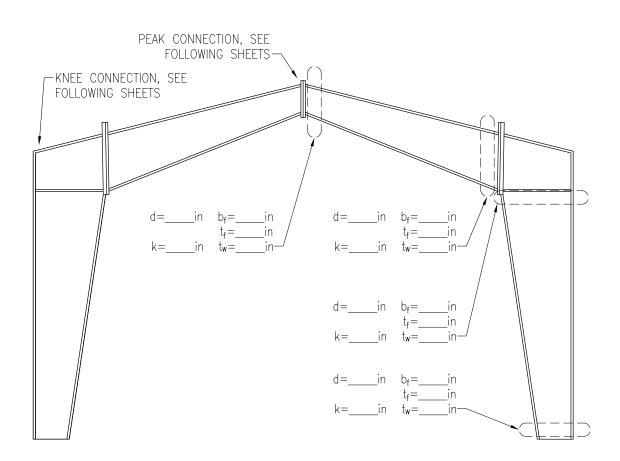
FRAME CONFIGURATION, TYPE II:

Fill out this form for each frame that has a different spacing, and the end frame. For example, if the building has all frames at the same spacing, you would fill out two frame surveys; one for all the interior frames, and one for the end frame. Mark the corresponding number on the building sketch

MEASUREMENT INSTRUCTIONS:

- 1. t_f must be measured with calipers, measuring tape will not give sufficient accuracy.
- 2. t_w usually can't be measured directly, measure b_f and k. Subtract k from k fr

Frame Number: _____





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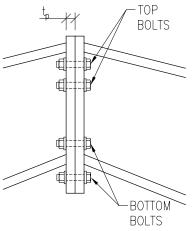
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SUBJECT MANUFACTURED METAL BUILDING SURVEY

FRAME CONNECTIONS:

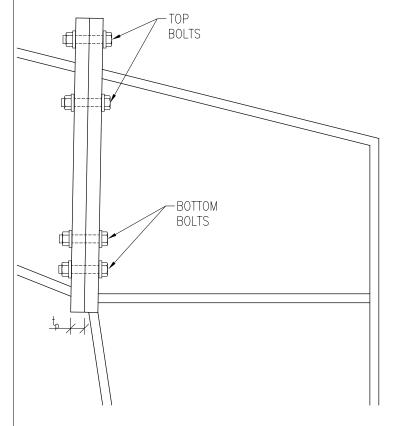
- Make all plate thickness measurements with calipers
- Measure bolt diameter at exposed threads

Frame Number:



PEAK CONNECTION:

Plate Thickness (t_p) : Bolt Diameter: Number of Top Bolts: Number of Bottom Bolts: ___



KNEE CONNECTION:

Plate Thickness (t_p): Bolt Diameter: Number of Top Bolts: Number of Bottom Bolts: __



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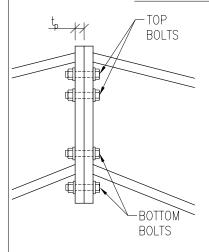
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SUBJECT MANUFACTURED METAL BUILDING SURVEY

FRAME CONNECTIONS:

- Make all plate thickness measurements with calipers
- Measure bolt diameter at exposed threads

Frame Number:



PEAK CONNECTION:

Plate Thickness (t_p) : Bolt Diameter: Number of Top Bolts: Number of Bottom Bolts: ___

| KNEE | CONNECTION: |
|------|-------------|
| | |

Plate Thickness (t_p) : Bolt Diameter:

Number of Top Bolts: Top Stiffener Thickness (t_s): Top Stiffener Length (Ls):

Number of Bottom Bolts:

Bottom Stiffener Thickness (ts): _ Bottom Stiffener Length (L_s) :

TOP BOLTS-BOTTOM **BOLTS** STIFFENERS, WHERE OCCUR



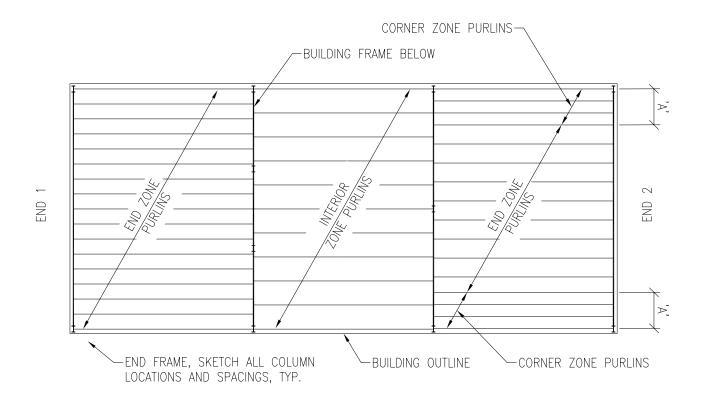
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SUBJECT MANUFACTURED METAL BUILDING SURVEY

PURLIN CONFIGURATION:

| Provide the purlin layout information below. |
|--|
| End Bay Purlin Configuration: End Zone End Zone End Zone w/ Corner Zone Purlins * Note that corner zone purlins may be at the same spacing as the end zone purlins, but a thicker gauge steel |
| Interior zone purlin spacing: |
| End zone purlins occur in how many bays from the edge? |
| End zone purlin spacing: |
| Corner zone purlin spacing: |
| Corner zone extents 'A': |





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SUBJECT MANUFACTURED METAL BUILDING SURVEY

INSTRUCTIONS:

| 4 | 0 1 1 | | r | 1 | 1. | 1 | r | 1.5 | |
|---|----------|-------------|-----|------|--------|------|------|-----------|------|
| 1 | Complete | information | tor | each | nurlin | type | trom | preceding | naae |
| | | | | | | | | | |

| | 2. | Provide | а | minimum | of | (1) | | photo | of | each | purlin. |
|--|----|---------|---|---------|----|-----|--|-------|----|------|---------|
|--|----|---------|---|---------|----|-----|--|-------|----|------|---------|

| | | " | |
|---|---------------------|---------------------------|------------------------------|
| Purlin Type (see below): C-Purl | in □ C-Purlin w/Lip | ☐ Z-Purlin | ☐ Z-Purlin w/Lip |
| INTERIOR ZONE PURLINS Purlin Depth: | Purlin Width: | (minimum accuracy i | s 1/16th of an inch) |
| Purlin Thickness: | (measur | e with calipers or sheet | metal thickness gauge) |
| Does the purlin have a lip: ☐ Yes | □ No Lip Length: | (minimum ac | curacy is 1/16th of an inch) |
| END ZONE PURLINS Purlin Depth: | Purlin Width: | (minimum accuracy i | s 1/16th of an inch) |
| Purlin Thickness: | (measur | re with calipers or sheet | metal thickness gauge) |
| Does the purlin have a lip: ☐ Yes | □ No Lip Length: | (minimum ac | curacy is 1/16th of an inch) |
| CORNER ZONE PURLINS Purlin Depth: | Purlin Width: | (minimum accuracy i | s 1/16th of an inch) |
| Purlin Thickness: | (measur | e with calipers or sheet | metal thickness gauge) |
| Does the purlin have a lip: ☐ Yes | □ No Lip Length: | (minimum ac | curacy is 1/16th of an inch) |
| Width Depth C-PIN | Thickness Widt | - 1 - 1 | Width 7-PURLIN |
| <u>C-PURLIN</u> <u>C-PU</u> <u>w/</u> | | <u>PURLIN</u> | Z-PURLIN w/ LIP |

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